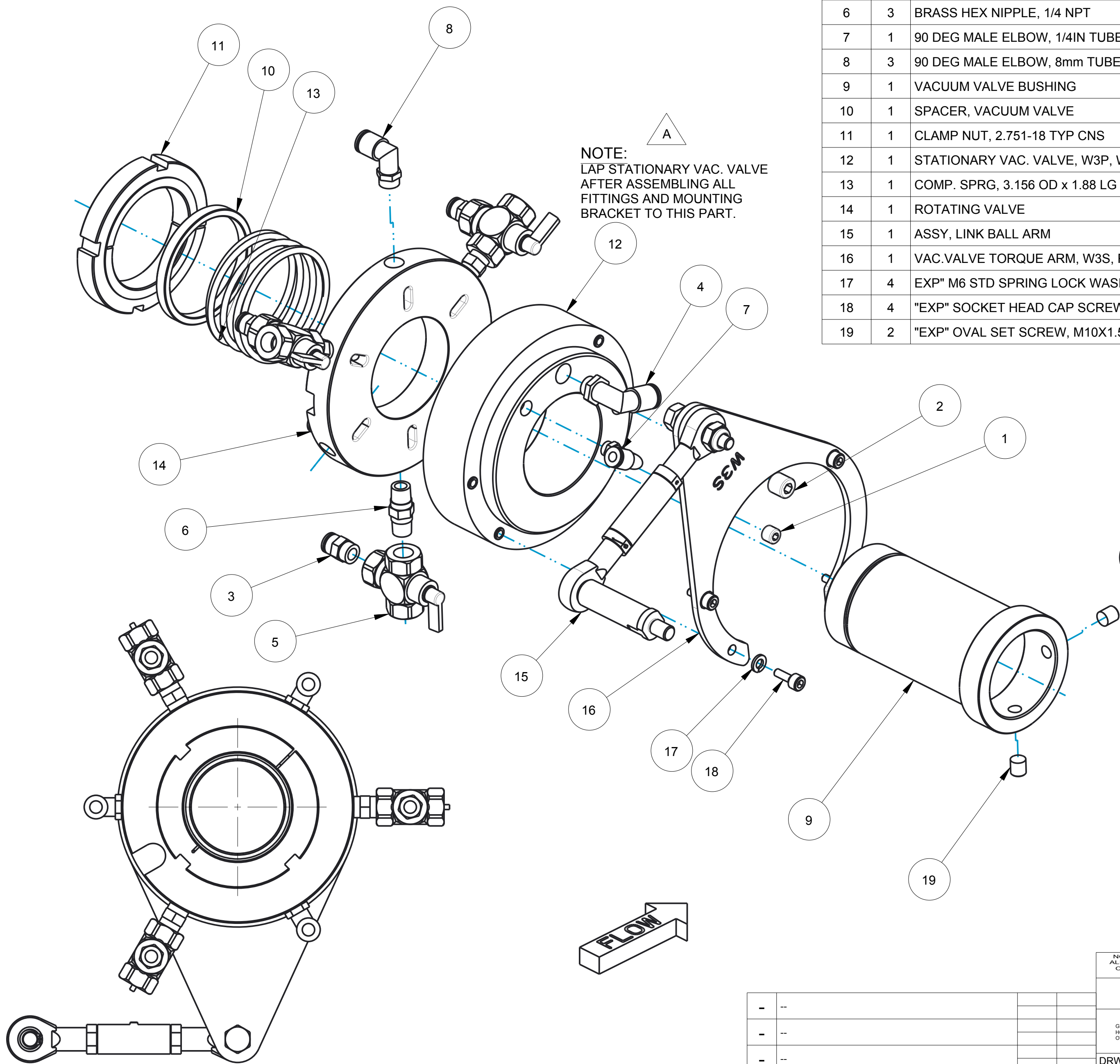
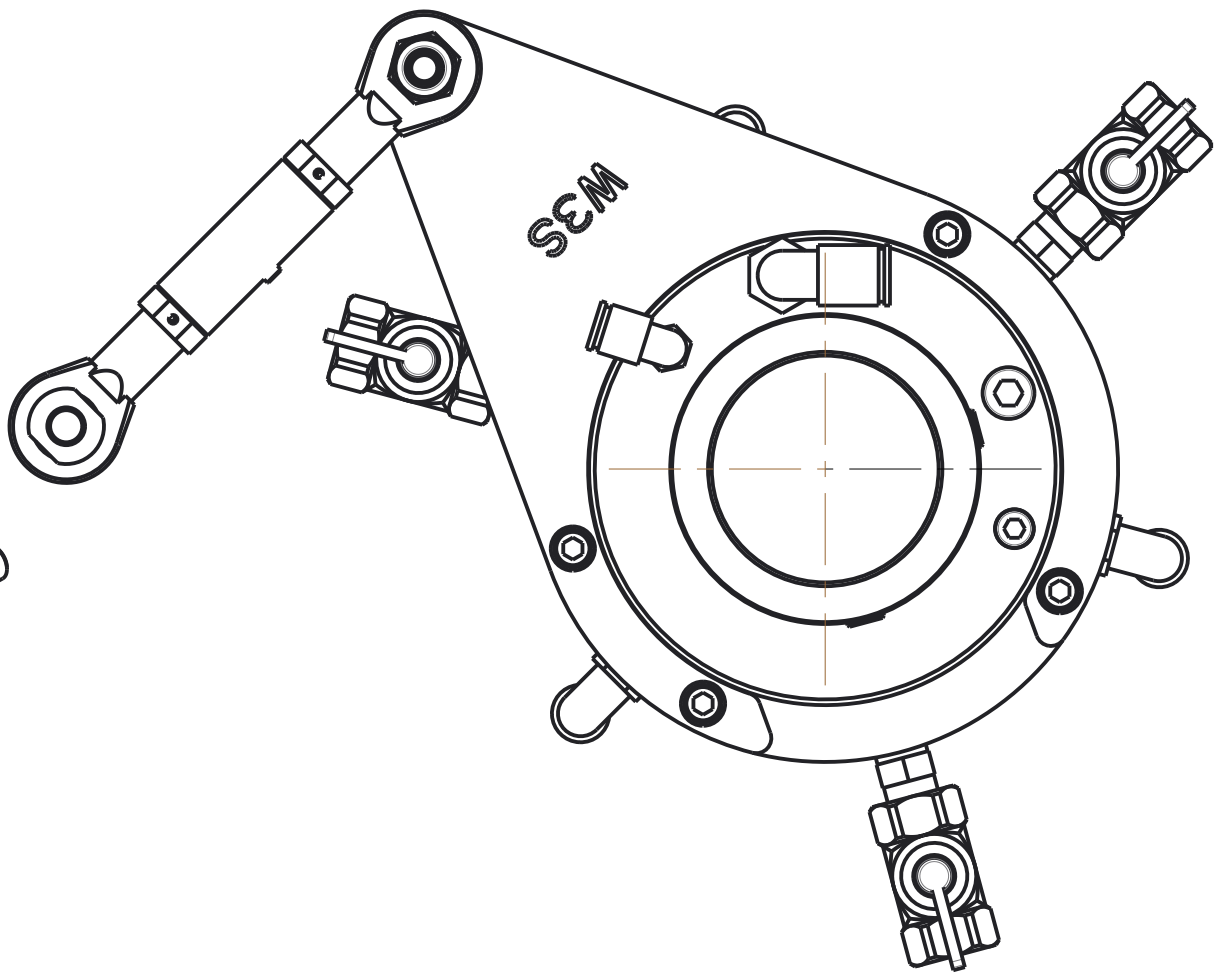




ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	BRASS HEX HEAD SOCKET PLUG x 1/8 NPT MALE	09-036108-6684-0
2	1	BRASS HEX HEAD SOCKET PLUG x 1/4 NPT MALE	09-036274-6684-0
3	3	MALE CONNECTOR, 8 mm TUBE TO 1/4UNI, #KQH08-U02	09-036361-6684-0
4	1	90 DEG MALE ELBOW, 1/2IN TUBE TO 1/4NPT	09-038645-6684-0
5	3	3-WAY DIVERTER VALVE	U5000171P
6	3	BRASS HEX NIPPLE, 1/4 NPT	U5000176P
7	1	90 DEG MALE ELBOW, 1/4IN TUBE TO 1/8NPT	U5000235P
8	3	90 DEG MALE ELBOW, 8mm TUBE TO 1/4 NPT	U5000236P
9	1	VACUUM VALVE BUSHING	U5001098M
10	1	SPACER, VACUUM VALVE	U5001121M
11	1	CLAMP NUT, 2.751-18 TYP CNS	U5001122P
12	1	STATIONARY VAC. VALVE, W3P, W3S	U5002220M
13	1	COMP. SPRG, 3.156 OD x 1.88 LG x .162 DIA	U5002850P_CFG1
14	1	ROTATING VALVE	U5007994M
15	1	ASSY, LINK BALL ARM	U5008069M
16	1	VAC.VALVE TORQUE ARM, W3S, RH	U5008295M
17	4	EXP" M6 STD SPRING LOCK WASHER (STN STL)	U6002563P_EXP
18	4	"EXP" SOCKET HEAD CAP SCREW, M6X1 x 16.0 LG (STN STL)	U6003060P_EXP
19	2	"EXP" OVAL SET SCREW, M10X1.5 x 12.0 LG (STN STL)	U6003412P_EXP



NOTE:
FITTINGS MUST BE INSTALLED IN
THE ORIENTATION SHOWN HERE

SCALE: 1/2
NOTE:
FITTINGS MUST BE INSTALLED IN
THE ORIENTATION SHOWN HERE

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-	--				
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A	ADDED PROCESS NOTE NO ECN REQUIRED	KJW			
REV.	DESCRIPTION	BY	CHK'D	DATE	DATE

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
1250M MACHINE		5031 SERIAL NUMBER		CARTON FEEDER SUB ASSEMBLY		RH MACHINE REMARKS			
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING						MATERIAL:			
GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓(125)		SEE BOM FINISH:			
DRW BY: P. BEBOUT				CHK'D :		ENGR. BY : M. FLAGG			
DATE: 05-Oct-06				DATE :		DATE :			
TITLE: ASSY, VAC. VALVE, W3S, RH						MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE			
1/2 SCALE	Released LEVEL	C DRW. SIZE	DRW. N°	U5008293M			A REV	N/A VER	1/1 SHEETS